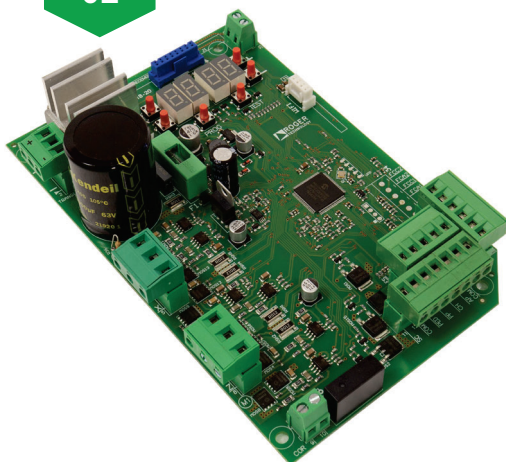


FW  
P2.05

HW  
02



IS240 Rev.14 14/11/2025

# B70/2ML

## centrale di comando per cancelli battenti

Istruzioni originali

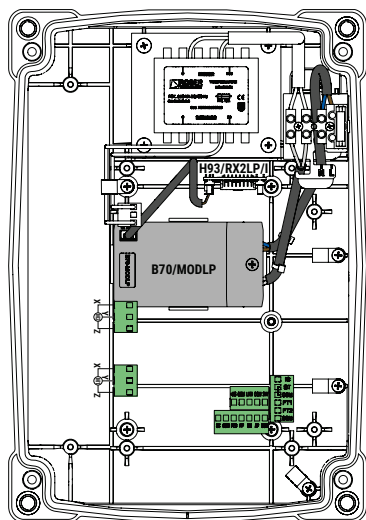
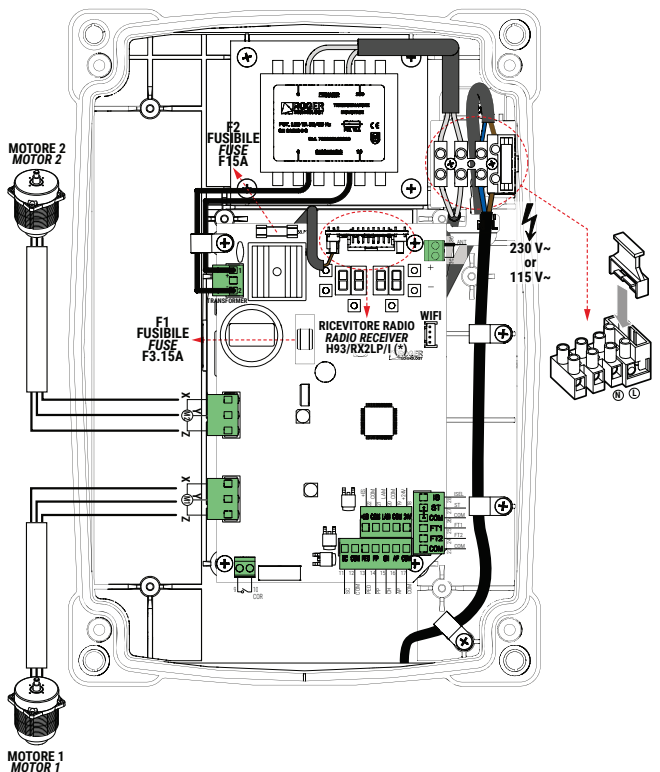
**ROGER**  
BRUSHLESS



- IT - Istruzioni ed avvertenze per l'installatore
- EN - Instructions and warnings for the installer
- DE - Anweisungen und Hinweise für den Installateur
- FR - Instructions et consignes pour l'installateur
- ES - Instrucciones y advertencias para el instalador
- PT - Instruções e advertências para o instalador
- NL - Aanwijzingen en waarschuwingen voor de installateur
- PL - Instrukcja i ostrzeżenia dla instalatora

**ROGER**  
TECHNOLOGY

1

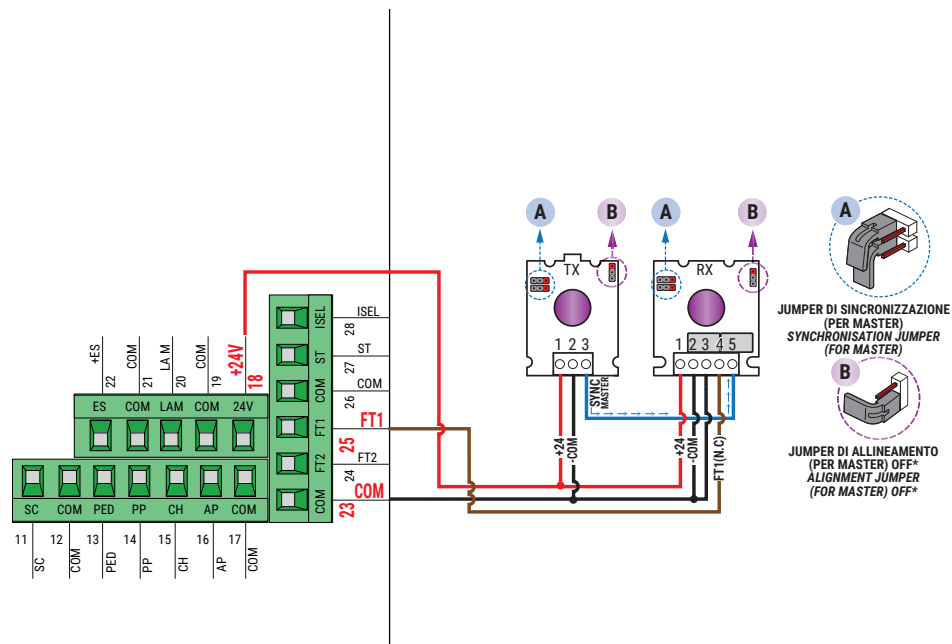


(\*) Avvalendosi del dispositivo B70/MODLP collegato mediante cablaggio a 3 fili al ricevitore H93/RX2LP/1, la centrale controlla lo stato di funzionamento entrando dopo un tempo di inattività prestabilito nella modalità "low power" / Using the B70/MODLP device connected via 3-wire cabling to the H93/RX2LP/1 receiver, the control unit monitors the operating status by entering "low power" mode after a preset idle time

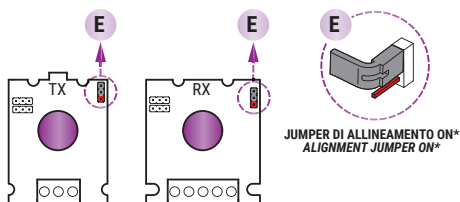
## COLLEGAMENTO CON 1 COPPIA FOTOCELLE SINCROZZATE (MODALITÀ NORMALE, SOLO COPPIA MASTER) CONNECTION WITH 1 SYNCHRONISED PHOTOCELL PAIR (NORMAL MODE, MASTER PAIR ONLY)

ROSSO = libero da jumper  
RED = jumper free

4



\* Per eseguire la modalità in di allineamento ottico  
(NOTA: consultare le istruzioni delle fotocelle):  
\* To perform optical alignment mode  
(NOTE: refer to photocell instructions):



**ATTENZIONE!** Modificare la posizione dei jumper di sincronizzazione o di allineamento solamente quando le fotocelle sono **NON ALIMENTATE!** La configurazione scelta con i jumper viene memorizzata dalle fotocelle solamente all'accensione delle fotocelle.

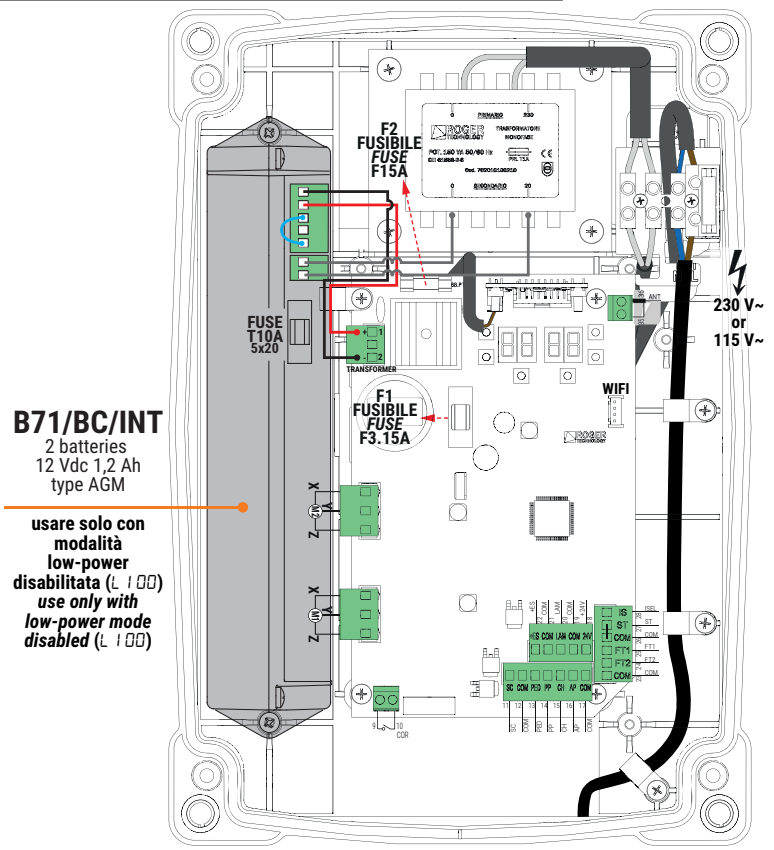
Scollegare la morsetteria della centrale che fornisce alimentazione alle fotocelle, oppure togliere completamente la tensione al controller digitale (scollegando, se presenti, anche le batterie di backup) e verificare nella fotocella TX / RX che il LED rosso di alimentazione sia spento; procedere soltanto ora all'impostazione della configurazione dei jumper.

**ATTENTION!** Please ensure that the photocell jumpers are only changed with the power to the control panel switched off, including the disconnection of any battery backup. Remove the terminal of the photocell inputs or completely remove the voltage from the digital controller (check that the digital controller is not powered by backup batteries) and check that the TX / RX photocell red power LED is off.

SI RACCOMANDA L' USO DI fotocelle Serie F4ES - F4S / RECOMMENDED USE for Series F4ES - F4S photocells

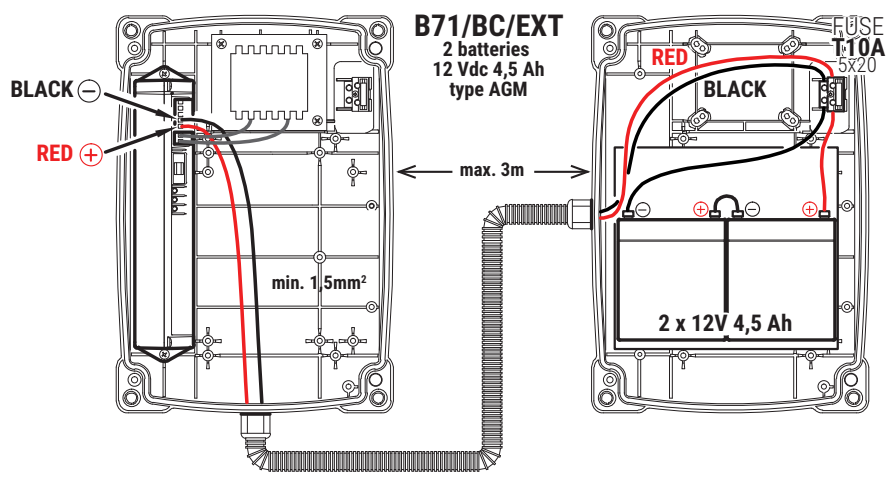
**INSTALLAZIONE IN BOX (B70/2ML/BOX)**  
**BOX INSTALLATION (B70/2ML/BOX)**

10





**B71/BC/INT**  
 2 batteries  
 12 Vdc 1,2 Ah  
 type AGM

usare solo con  
 modalità  
 low-power  
 disabilitata (L 100)  
 use only with  
 low-power mode  
 disabled (L 100)



## 4 Technical characteristics of product

	B70/2ML	B70/2ML/115
MAINS POWER VOLTAGE	230 V~ ± 10% 50/60 Hz	115 V~ ± 10% 50/60 Hz
STAND-BY CONSUMPTION	≤0.5 W	
CONSUMPTION WAITING FOR COMMANDS WITH STAND-BY NOT ACTIVE	7.5 W (*)	
MAXIMUM MAINS POWER ABSORPTION	150 W	
INRUSH POWER	350 W	
FUSES	<b>F1</b> = F3.15A (5x20 mm) accessories power supply protection <b>F2</b> = F15A (5x20 mm) engines power circuit protection <b>F3</b> = T1A (5x20 mm) primary transformer protection	
CONNECTABLE MOTORS	2	
MOTOR POWER SUPPLY	24 V~	
MOTOR TYPE	sinusoidal drive brushless (ROGER BRUSHLESS)	
MOTOR CONTROL TYPE	sensorless field oriented control (FOC)	
RATED MOTOR POWER	40 W	
MAXIMUM POWER FOR ONE MOTOR	110 W	
MAXIMUM POWER, FLASHING LIGHT	25 W (24 V $\overline{---}$ )	
FLASHING LIGHT DUTY CYCLE	50%	
MAXIMUM POWER	100 W 230 V~ - 40 W 24 V~ / $\overline{---}$ (potential free contact)	
GATE OPEN LIGHT POWER	3 W 24 V $\overline{---}$	
ELECTRIC LOCK POWER	15 W 12 V $\overline{---}$ (medium voltage) (**)	
MAXIMUM ACCESSORY CURRENT ABSORPTION	10 W 24 V $\overline{---}$ (400 mA)	
OPERATING TEMPERATURE	 -20°C  +55°C	
DEGREE OF PROTECTION	IP54	
PRODUCT DIMENSION	dimensions in mm 112x175 Weight: 0,23 kg	

(\*) indicative consumption in the absence of connected accessories, with plug-in receiver engaged

(\*\*) The electric lock output provides a voltage of 24V $\overline{---}$  nominal (max 30V $\overline{---}$ ) modulated to 50% (50% ON, 50% OFF). The device to be connected must therefore be able to withstand a maximum voltage of 30V $\overline{---}$ .

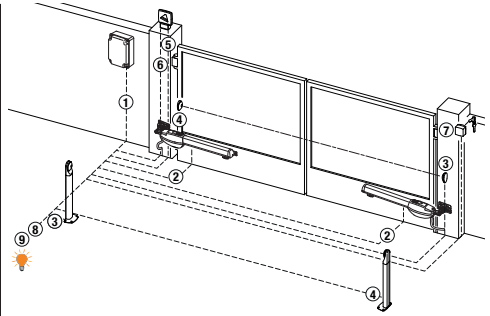
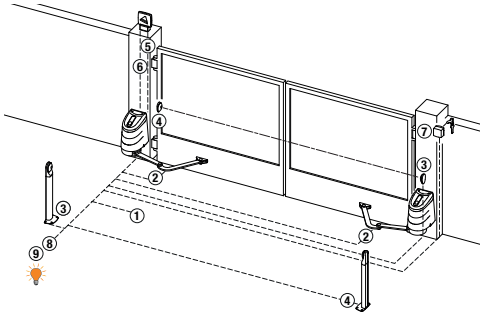


The total of the absorption values of all the accessories connected must not exceed the maximum power values shown in the table. The values are guaranteed with original ROGER TECHNOLOGY accessories ONLY. The use of non-original accessories may lead to malfunctioning. ROGER TECHNOLOGY declines all responsibility for incorrect or non-conforming installations.

All the connections are protected by fuses (refer to the table). The courtesy light requires an external fuse.

# 5 Description of connections

## 5.1 Typical installation



		Recommended cable
1	Power supply	H07RN-F 3x1,5 mm <sup>2</sup> double insulated cable
2	Motor 1	Cable 3x2,5 mm <sup>2</sup> (max 10 m) - 3x4 mm <sup>2</sup> (max 30 m) *
	Motor 2	Cable 3x2,5 mm <sup>2</sup> (max 10 m) - 3x4 mm <sup>2</sup> (max 30 m)
3	Photocells - Receiver <b>F4ES/F4S</b>	Cable 5x0,5 mm <sup>2</sup> (max 20 m)
4	Photocells - Transmitter <b>F4ES/F4S</b>	Cable 3x0,5 mm <sup>2</sup> (max 20 m)
5	Flashing light <b>FIFTHY/24</b>	Cable 2x1 mm <sup>2</sup> (max 10 m)
6	Antenna	Cable 50 Ohm RG58 (max 10 m)
7	Key selector <b>R85/60</b>	Cable 3x0,5 mm <sup>2</sup> (max 20 m)
	Key pad <b>H85/TTD - H85/TDS</b> (connecting to <b>H85/DEC - H85/DEC2</b> )	Cable 2x0,5 mm <sup>2</sup> (max 30 m)
	<b>H85/DEC - H85/DEC2</b> (connecting to control unit)	Cable 4x0,5 mm <sup>2</sup> (max 20 m) The number of conductors increases when using more than one output contact on <b>H85/DEC - H85/DEC2</b>
8	Gate open indicator	Cable 2x0,5 mm <sup>2</sup> (max 10 m)
9	Courtesy light (potential free contact)	Cable 2x1 mm <sup>2</sup> (max 20 m)

		Recommended cable
1	Power supply	H07RN-F 2x1,5 mm <sup>2</sup> double insulated cable
2	Motor 1	Cable 3x2,5 mm <sup>2</sup> (max 10 m) - 3x4 mm <sup>2</sup> (max 30 m)
	Motor 2	Cable 3x2,5 mm <sup>2</sup> (max 10 m) - 3x4 mm <sup>2</sup> (max 30 m)
3	Photocells - Receiver <b>F4ES/F4S</b>	Cable 5x0,5 mm <sup>2</sup> (max 20 m)
4	Photocells - Transmitter <b>F4ES/F4S</b>	Cable 3x0,5 mm <sup>2</sup> (max 20 m)
5	Flashing light <b>FIFTHY/24</b>	Cable 2x1 mm <sup>2</sup> (max 10 m)
6	Antenna	Cable 50 Ohm RG58 (max 10 m)
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	Key pad <b>H85/TTD - H85/TDS</b> (connecting to <b>H85/DEC - H85/DEC2</b> )	Cable 2x0,5 mm <sup>2</sup> (max 30 m)
	<b>H85/DEC - H85/DEC2</b> (connecting to control unit)	Cable 4x0,5 mm <sup>2</sup> (max 20 m) The number of conductors increases when using more than one output contact on <b>H85/DEC - H85/DEC2</b>
8	Gate open indicator	Cable 2x0,5 mm <sup>2</sup> (max 10 m)
9	Courtesy light (potential free contact)	Cable 2x1 mm <sup>2</sup> (max 20 m)



It is the installer's responsibility to verify the adequacy of the cables in relation to the devices used in the installation and their technical characteristics.

\* only for installations in BOX



**SUGGESTIONS:** with existing installations, we recommend checking the cross section of the cables and that the cables themselves are in good condition.

## 5.2 Electrical connections

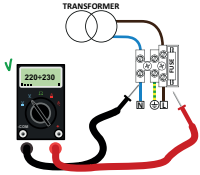
A switch or an omnipolar cut-off switch with a contact opening of at least 3 mm must be installed on the mains power line; put the cut-off switch in OFF position and disconnect any buffer batteries before performing any cleaning or maintenance operations.

Ensure that an adequate residual current circuit breaker with a 0.03 A threshold and a suitable overcurrent cut-out are installed upstream the electrical installation in accordance with best practices and in compliance with applicable legislation.

For power supply, use a H07RN-F 3G1.5 type electric cable for AYRON installation or H07RN-F 2G1.5 for installation in box and connect it to the terminals L (brown), N (blue), (yellow/green), located inside the control panel box.

Strip the insulation from the ends of the power cable wires which will be connected to the terminal (fig. 1-2), and secure the cable with the cable retainer.

Measure the voltage on the primary mains power connection with a tester.



For the Brushless automation system to function correctly, the mains power voltage must be:

- 230V  $\pm 10\%$  for the B70/2ML control unit.

- 115V  $\pm 10\%$  for the B70/2ML/115 control unit.

If the detected value does not comply with the above specified values or is not stable, the automation system may NOT operate efficiently.



Connections to the electrical distribution network and to any other low-voltage conductors in the external section to the electrical panel must be on an independent path and separate from the connections to the command and safety devices (SELV = Safety Extra Low Voltage).

Make sure that the mains power conductors and the accessory wires (24 V) are separated.

The cables must be double insulated, strip them near the relevant connection terminals and lock them with clamps (not supplied).







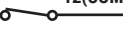
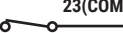
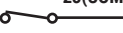
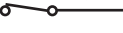
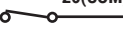

	DESCRIPTION
	Installation on AYRON motor. Mains power supply 230 V $\pm 10\%$ 50/60 Hz connection. Fuse 5x20 T1A.
	Mains power supply 230 V $\pm 10\%$ 50/60 Hz connection (115 V $\pm 10\%$ 50/60Hz). Installation on box. Fuse 5x20 T1A.
	Power supply input from transformer (or from B71/BC battery charger, if used).  N.B.: Ready wired in factory by ROGER TECHNOLOGY.
	Connection to ROGER brushless MOTOR 1.  <b>Warning!</b> If the motor rotates in the wrong direction, simply swap any two of the three motor connectors. Check the connections illustrated in fig. 1.
	Connection to ROGER brushless MOTOR 2.  <b>Warning!</b> If the motor rotates in the wrong direction, simply swap any two of the three motor connectors. Check the connections illustrated in fig. 1.

## 6 Commands and Accessories



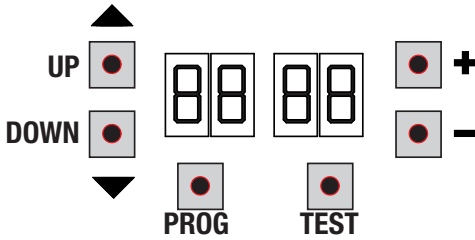
If not installed, safety devices with NC contacts must be jumpered at the COM terminals, or disabled by modifying the parameters 50, 51, 53, 54, 73 and 74.

KEY:  
N.A. (Normally Open).  
N.C. (Normally Closed).

CONTACT	DESCRIPTION
9 (COR)  10	Output (potential free contact) for connecting courtesy light. 230 V~ 100 W - 24 V~/--- 40 W (fig. 3).
9 (COR)  10	Error alert contact only, for: <ul style="list-style-type: none"> <li>control unit in alarm / battery supply error (low battery);</li> <li>gate completely open / gate completely closed (fig. 3).</li> </ul> The COR output operating mode is managed by parameter 18. The voltage level of the battery can be set via parameter 85.
20(+LAM)  19 (COM)	Connection for flashing light (24 V--- - duty cycle 50%) (fig. 2). The settings for the pre-manoeuvre flashing warning signal may be selected with parameter 85, while the flashing mode is set with parameter 18.
22(+ES)  21 (COM)	Input for connecting electric lock, 12 V--- max. 15 W (fig. 2). The function of the electric lock is determined by parameter 28 - 29.  Vmedia=12V---, Vmax=30V---, see table "PRODUCT TECHNICAL FEATURES"
18(+24V)  19 (COM)	Power feed for external devices; see table "PRODUCT TECHNICAL FEATURES"
11(SC)  12 (COM)	Connection for gate open indicator lamp. 24 V--- 3 W (fig. 2). The function of the indicator lamp is determined by parameter 88.
11(SC)  12 (COM)	Photocell test connection and/or battery saving (fig. 5 and 6). The power feed for the photocell transmitters (TX) may be connected to this. Set the parameter 88 02 to enable the test function. Each time a command is received, the control unit switches the photocells off and on to check that the contact changes state correctly. Power feeds for all external devices may be connected to reduce battery consumption (if batteries are used). Set 88 03 or 88 04. <b>WARNING!</b> If contact 20 (SC) is used for the photocell test function or battery saving function, a gate open indicator lamp cannot be connected.
24(FT2)  23 (COM)	Input (N.C. or 8.2 kOhm) for connecting photocells FT2 (fig. 4-5-6). The photocells FT2 are configured by default with the following settings: 53 00. Photocell FT2 disabled when gate is opening. 54 00. Photocell FT2 disabled when gate is closing. 55 0 1. The gate opens when an open command is received if photocell FT2 is obstructed. 57 00. NC (normally closed) incoming contact. If the photocells are not installed, jumper the terminals 24(COM) - 23(FT2) or set the parameters 53 00 and 54 00. <b>WARNING!</b> Use R90/F4ES, G90/F4ES or T90/F4S series photocells.
25(FT1)  23 (COM)	Input (N.C. or 8.2 kOhm) for connecting photocells FT1 (fig. 4-5-6). The photocells FT1 are configured by default with the following settings: 50 00. Photocell triggers only during gate closure. Photocell is ignored during gate opening. 51 02. Movement is reversed if the photocell is triggered during gate closure. 52 0 1. The gate opens when an open command is received if photocell FT1 is obstructed. 57 00. NC (normally closed) incoming contact. If the photocells are not installed, jumper the terminals 25(FT1) - 23(COM) or set the parameters 50 00 and 51 00. <b>WARNING!</b> Use R90/F4ES, G90/F4ES or T90/F4S series photocells.
28(ISEL)  26 (COM)	Selectable input that can be configured as: - Clock input ORO (N.O. contact): by setting par. 60 to 00 - Sensing edge input COS (N.C. contact): by setting par. 60 to 0 1
27(ST)  26 (COM)	STOP command input (N.C. or 8.2 kOhm). The current manoeuvre is arrested if the safety contact opens. <b>N.B.:</b> the controller is supplied with this contact already jumpered by ROGER TECHNOLOGY. The contact is configured by default with the following settings: 57 00. (normally closed) incoming contact.
36 (ANT)  35	Antenna connector for slot-in radio receiver board. Use RG58 if an external antenna is used; maximum recommended length: 10 m. <b>N.B.:</b> do not make joints in cable.

CONTACT	DESCRIPTION
<b>16(AP)</b> <b>17(COM)</b> 	Open control signal input (N.O.). <b>IMPORTANT:</b> persistent activation of the opening command prevents automatic reclosure; the automatic reclosure time count is resumed when the opening command is released.
<b>15(CH)</b> <b>17(COM)</b> 	Close command input (N.O.).
<b>14(PP)</b> <b>17(COM)</b> 	Step by step mode command input (N.O.). The function of the control is determined by parameter <b>P4</b> .
<b>13(PED)</b> <b>17(COM)</b> 	Partial open control signal input (N.O.). On double leaf gate automation systems, by default, the partial opening command opens LEAF 1 completely. With single leaf swing gate installations, by default, partial opening is 50% of total opening.
<b>RECEIVER CARD H93/RX2LP/I</b>	Connector for plug-in radio receiver board. The control unit has two radio remote control functions by default: <ul style="list-style-type: none"> <li>• <b>PR1</b> - step mode command (modifiable with parameter <b>75</b>).</li> <li>• <b>PR2</b> - partial opening command (modifiable with parameter <b>77</b>).</li> </ul> The receiver is connected to the B70/MODLP module by means of 3-wire cabling (the cabling is factory-made by ROGER TECHNOLOGY) and is indispensable for managing the "low power" mode. <b>ATTENTION!</b> H93/RX2LP/I must not be replaced with other ROGER plug-in receiver models.
<b>BATTERY CHARGER B71/BC</b>	The use of the battery charger and buffer batteries is only possible by disabling the "low power" mode (L 1 00). (fig. 8a-8b-9) In the absence of mains voltage, the central network gets powered by the batteries, the display shows <b>BAtE</b> and the flashing light gets activated with reduced frequency, until mains power is restored or until the battery voltage drops below the minimum permissible limit. In this case, <b>BtL0</b> (Battery Low) is shown on the display and the control unit accepts no commands. If mains power is lost while the gate is moving (black out), the gate stops and then automatically resumes the interrupted manoeuvre after 2 seconds.
<b>BATTERY KIT 2x12 V--- 1,2 Ah (B71/BC/INT) *</b> <b>or</b> <b>2x12 V--- 4,5 Ah (B71/BC/EXT)</b>  <b>Only AGM type.</b>  <b>* only for installations in BOX</b>	Two battery kits are available (fig.10): Two 12 V---, 1.2 Ah batteries installed in the automation system itself. Two 12 V---, 4.5 Ah batteries installed in an external case.  To reduce battery consumption, the positive power feed wire of the photocell transmitters and receiver may be connected to terminal SC (see fig. 5-6). Set <b>AB 03</b> or <b>AB 04</b> . In this configuration, the controller unit disconnects power from the accessory devices when the gate is completely open or completely closed.  <b>WARNING!</b> the batteries must always be connected to the electronic control unit in order to charge. Periodically (at least every 6 months), check that the batteries are in good working order.  For more information, refer to the installation manual for the <b>B71/BC</b> battery charger.
<b>WIFI</b>	Connector for B74/BCONNECT WiFi IP device.  This IP device allows, using any internet browser, the complete management of the control panel both in proximity (point-to-point connection) and via cloud (remote connection).

## 7 Function buttons and display

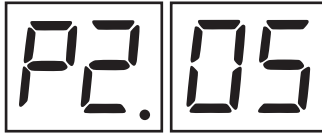


BUTTON	DESCRIPTION
UP ▲	Next parameter
DOWN ▼	Previous parameter
+	Increase value of parameter by 1
-	Decrease value of parameter by 1
PROG	Programme travel
TEST	Activate TEST mode

- Press the UP ▲ and/or DOWN ▼ buttons to view the parameter you intend to modify.
- Use the + and - buttons to modify the value of the parameter. The value starts to flash.
- Press and hold the + or - button to scroll quickly through values, to modify the parameter more quickly.
- To save the new value, wait a few seconds or move onto another parameter with the UP ▲ or DOWN ▼ button. The display flashes rapidly to indicate that the new value has been saved.
- Parameters can only be modified while the motor is not running. Parameters can be viewed at any time.

## 8 Switching on or commissioning

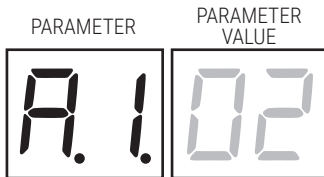
Power the control unit.  
The firmware version of the control unit is displayed briefly.  
Version installed: P2.05.



Immediately afterwards, the display enters the commands and safety device status mode. See chapter 9.

## 9 Display function modes

### 9.1 Parameter display mode



See chapter 12 for detailed descriptions of the parameters.

## 9.2 Command and safety device status display mode

COMMAND STATUS

SAFETY DEVICE STATUS

**COMMAND STATUS:**  
The command status indicators on the display (segments AP = open, PP = step mode, CH = close, PED = partial opening, ORO= clock) are normally off. They illuminate when a command is received (e.g.: when a step mode command is received, the segment PP illuminates).

**SAFETY DEVICE STATUS:**  
The safety device status indicators on the display (segments FT1/FT2=photocells, COS= sensing edge, STOP) are normally on. If an indicator is off, the relative device is in alarm state or is not connected. The an indicator is flashing, the relative device has

been disabled with a specific parameter.

\* NOTE: the segment ORO is only operated if par. 50 is 00; the segment COS only, if par. 50 is 01.

## 9.3 TEST mode

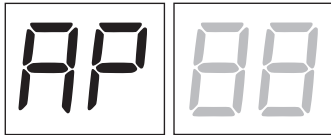
The TEST mode is used to test activation of the commands and safety devices with visual confirmation.

To activate the mode, press the TEST button with the automatic gate system at rest.

If the flashing light and the gate open indicator lamp illuminate for one second each time a control is used or a safety device is activated.

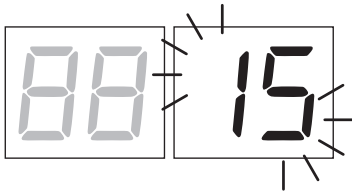
The command signal status is shown on the left hand side of the display for 5 seconds, ONLY when the respective command signal is active (AP, CH, PP, PE, OR).

For example, if the gate open command is activated, the letters AP appear on the display.



The status of the safety devices/inputs is shown on the right hand side of the display. The number of the terminal relative to the safety device in alarm state flashes.

Example: STOP contact in alarm state.



00	No safety device in alarm state, and no limit switch activated
27	STOP.
28	Sensing edge COS (if enabled with par.50 set to 01).
25	Photocell FT1.
24	Photocell FT2.

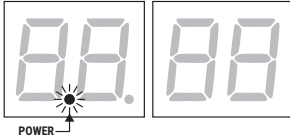
**NOTA:** If one or more contacts are open, the gate will not open or close.

If more than one safety device is in alarm state, once the problem relative to the first device is resolved, the alarm for the next device is displayed. Any further alarm states are also displayed with the same logic.

Press the TEST button again to exit test mode.

After 10 seconds with no user input, the display returns to command and safety device state display mode.

## 9.4 Standby mode



There are two possible stand-by situations:

1. The one that simply turns off the display, leaving only the LED POWER flashing: this is activated after 30 min of inactivity and is only possible if low power management (L 100) is not enabled

2. The one that brings the power consumption of the control unit to a value  $\leq 0.5$  W, by default it is set to activate after 20 minutes of inactivity (L 104) but with a

parameter value of 0 1, 02, 03 it can be set to 5-10-15 minutes of inactivity.

In this operating situation, the transformer is not powered, and only the logic section of the control unit, powered by the B70/MODLP module, remains in operation.

The 24V output of the control unit is therefore not powered, with the following consequences:

- it is not possible to use an external receiver, unless this is powered by a source external to the control unit
- it is not possible to use certain command modes based on the crossing of the photocells, as the photocells are also not powered; reference to the settings of parameters 52 and 55 (to command opening) and 56 (to have reclosing after 6 seconds)

Other consequences:

- it is not possible to have backup batteries, as in stand-by they would not receive a charge (not even the maintenance charge) and above all, lacking the alternating transformer voltage (due to its shutdown operated by B70/MODLP) would activate the power supply from the battery ("bAtt" on the display), discharging it unnecessarily. To use the batteries it is compulsory to disable the "low power" mode (L 100)
- it is not possible to use B-CONNECT, because in stand-by the control unit does not communicate with it therefore it does not provide information nor does it allow the control unit to be controlled. To use B-CONNECT you must disable the "low power" mode (L 100).

The "low power" stand-by time countdown is managed as follows:

- resets when a command is received and as long as the drive is in motion
- resets if the drive is paused for reclosing (parameters R2 and 2 i), as this is still an active phase of the drive
- resets if the guaranteed reclosing countdown is running (par.02)
- resets if the COR output timing is in operation
- resets when one of the keys around the display is activated

Only at the end of the situations listed above does the countdown begin, which at the end of the time (selected in parameter L i) leads to the "low power" stand-by phase.

The display shows "5E6Y" and after 1.5" turns off the display and deactivates the SC, LAM and COR outputs.

To activate stand-by without having to wait and be able to test the "low power" operation:

simultaneously activate the 4 buttons: UP ▲, DOWN ▼, + and - for about half a second: you will hear the relay switch inside the B70/MODLP and the display will show "5E6Y".

If for some reason the B70/MODLP fails to disconnect power to the transformer, "noLP" will appear on the central unit display after approximately 8 seconds, indicating that the "low power" has not been activated.

Exit from the stand-by mode occurs in one of the following ways:

- upon activation of a terminal board command (AP, CH, PP, PE)
- upon activation of a radio command
- upon activation of one of the buttons PROG, TEST

**ATTENTION!** The OR command cannot wake up the control unit once it has entered standby mode.

Its use to activate closure at predetermined times (when the control unit would definitely have entered standby mode) is only possible by disabling low-power mode (L 100).

Waking up from stand-by is indicated by the display message "RcE i", which signals the reactivation of the control unit. **ATTENTION!** Reactivation involves re-powering the transformer, i.e. the return of the 24 V power supply to the control unit: the reaction to a command is slightly delayed as one has to wait for a time to stabilise the operation of the photocells and to be able to assess whether they are in alarm or not.





# 10 Travel acquisition

**i** For the system to function correctly, the gate travel must be acquired by the control.

## 10.1 Before starting

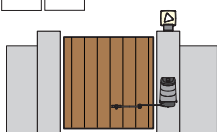
1. Select the automation system model installed with the parameter *R 1*.

KEY:  **HIGH SPEED Motor**

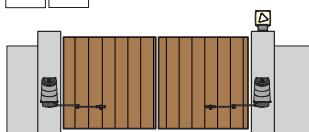
SELECTION	MODEL	MOTOR TYPE	CONFIGURATIONS
<i>R 1 01</i>	AYRON SERIES 		<b>NOTE: for gate leaves up to 2.5 m</b>
<i>R 1 02</i>	BE20/200 	-	<b>NOTE: for gate leaves up to 3 m</b>
	MONOS4 	-	<b>NOTE: for gate leaves up to 4 m</b>

2. Select the number of motors installed with the parameter *70*. This parameter is set for two motors by default.

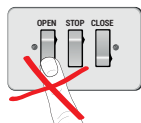
*70 01*



*70 02*



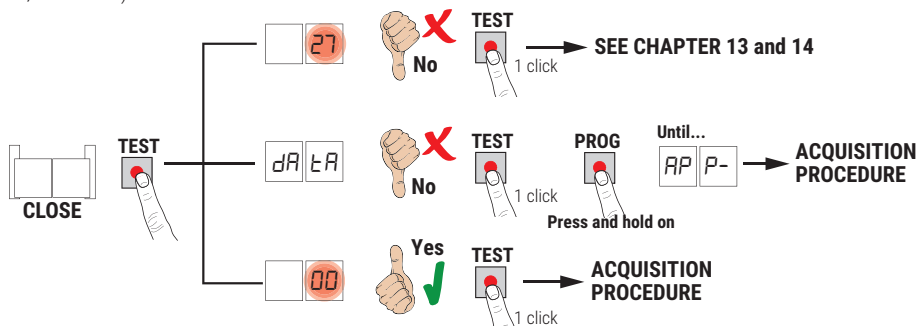
3. Check that the operator present function is **NOT** enabled (*A7 00*).



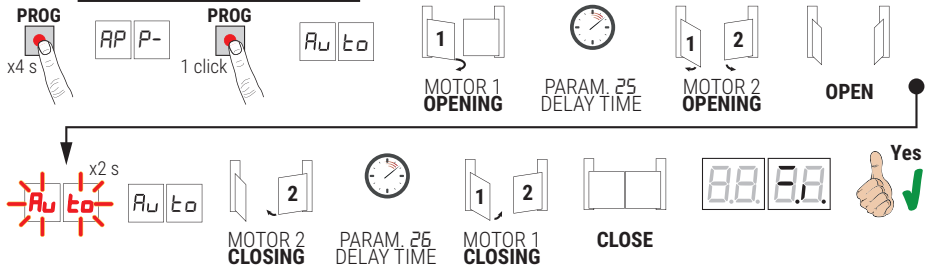
4. Install mechanical stops in both the open and closed positions.

5. Move the gate into the closed position. The gate leaves must be against the mechanical stops.

6. Press TEST (see TEST mode in chapter 9) and check the command signal and safety device states. If any safety devices are not installed, jumper the relative contact or disable the device from the relative parameter (*50, 51, 53, 54, 73* and *74*).



## 10.2 Acquisition procedure



- Press and hold PROG for 4 seconds. *APP-* is shown on the display.
- Press **PROG** again. *Ru to* is shown on the display.
- MOTOR 1 starts opening at low speed.
- After the delay time set with parameter 25 (with a default time setting of 3 s), MOTOR 2 starts an opening manoeuvre.
- Once the gate open mechanical stop is reached, the gate stops briefly. The message *Ru to* flashes on the display for 2 s.
- When the message *Ru to* stops flashing and is steadily lit on the display, MOTOR 2 closes first and then, after a delay set with parameter 26 (default setting 5 s), MOTOR 1 closes until the gate closed mechanical stop is reached.

If the acquisition procedure is completed successfully, the display enters the command and safety device state display mode.

If the following error messages are shown on the display, repeat the acquisition procedure:

- AP PE: acquisition error. Press the TEST button to clear the error, and check the safety device in alarm state.
- AP PL: travel length error. Press TEST to clear the error, and check that both gate leaves are fully closed before launching a new acquisition procedure.

**i** For more information, see chapter 14 "Alarms and faults".

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# 12 Parameters menu

PARAMETER      PARAMETER  
VALUE



PARAMETER	PARAMETER VALUE
<b>A102</b>	<b>Selecting automation system model</b> <b>WARNING!</b> If this parameter is not set correctly, the automation system may not function properly. <b>N.B.:</b> in the event of a reset to restore the default parameters, this parameter must be set again manually.
01	<b>AYRON SERIES - IRREVERSIBLE HIGH-SPEED</b> gear motor with articulated arm
02	<b>BE20/200 - IRREVERSIBLE</b> arm piston with worm screw <b>MONOS4 - IRREVERSIBLE</b> telescopic arm piston
<b>A200</b>	<b>Automatic closure after pause time (from gate completely open)</b>
00	Disabled.
01-15	From 1 to 15 of gate closure attempts after photocell is triggered. Once the number of attempts set is reached, the gate remains open.
99	The gate tries to close indefinitely.
<b>A300</b>	<b>Automatic gate closing after mains power outage</b>
00	Disabled. The gate does not close automatically when mains power is restored.
01	Enabled. If the gate is NOT completely open, when mains power is restored, the gate closes after a 5 second warning signalled with the flashing light (independently of the value set with the parameter A5). The gate closes in "position recovery" mode (see chapter 17).
<b>A400</b>	<b>Selecting step mode control function (PP)</b>
00	Open-stop-close-stop-open-stop-close...
01	Condominium function: the gate opens and closes after the set automatic closing time. The automatic closing timer restarts if a new step mode command is received. Step mode commands are ignored while the gate is opening. This allows the gate to open completely and prevents the gate from closing when not required. If automatic closing is disabled (A200), the condominium function automatically attempts a closing manoeuvre A201.
02	Condominium function: the gate opens and closes after the set automatic closing time. The automatic closing timer does NOT restart if a new step mode command is received. Step mode commands are ignored while the gate is opening. This allows the gate to open completely and prevents the gate from closing when not required. If automatic closing is disabled (A200), the condominium function automatically attempts a closing manoeuvre A201.
03	Open-close-open-close.
04	Open-close-stop-open.
<b>A500</b>	<b>Pre-flashing</b>
00	Disabled. The flashing light is activated during opening and closing manoeuvres.
01-10	Flashing warning signal for 1 to 10 seconds prior to every manoeuvre.
99	5 second flashing warning signal prior to closing manoeuvre.
<b>A600</b>	<b>Condominium function for partial open command (PED)</b>
00	Disabled. The gate opens partially in step mode: open-stop-close-stop-open...
01	Enabled. Partial commands are ignored during gate opening.
<b>A700</b>	<b>Enabling operator present function</b>
00	Disabled.
01	Enabled. The open (AP) or close (CH) button must be pressed continuously to operate the gate. The gate stops when the button is released.

<b>88 00</b>	<b>Gate open indicator / photocell test function and "battery saving"</b> <b>NOTE:</b> the signal given by the gate open indicator can only be used if the "low power" mode is disabled (L 1 00)
00	The indicator is off when the gate is closed, and steadily lit during manoeuvres and when the gate is open.
01	The indicator flashes slowly during opening manoeuvres, and is lit steadily when the gate is completely open. It flashes quickly during closing manoeuvres. If the gate is stopped in an intermediate position, the lamp extinguishes twice every 15 seconds.
02	Set 02 if the output SC is used for the photocell test. See fig. 5. <b>NB:</b> the type of photocell test can be selected by means of parameters 58 and 59.
03	Set to 03 if the output SC is used for the "battery saving" function. See fig. 6. When the gate is completely open or closed, the control unit deactivates any accessories connected to terminal SC to reduce battery consumption.
04	Set to 04 if the output SC is used for the "battery saving" function and photocell test function. See fig. 6. <b>NB:</b> the type of photocell test can be selected by means of parameters 58 and 59.
<b>11 04</b>	<b>Setting deceleration MOTOR 1 during opening and closing</b>
<b>12 04</b>	<b>Setting deceleration MOTOR 2 during opening and closing</b>
0 1-05	0 1= the gate decelerates near stops and the limit switch (if installed). ... 05= the gate decelerates long before stops and the limit switch (if installed).
<b>13 10</b>	<b>Adjusting LEAF 1 position control when completely opens or closes</b> The value selected must ensure that LEAF 1 is opened/closed correctly when it reaches the respective (open or closed) mechanical stop. The position of LEAF 1 is calculated by the system from the number of motor revolutions and the motor reduction gear ratio. Warning! Excessively low values cause the gate to reverse when it reaches the gate open stop.
<b>14 10</b>	<b>Adjusting LEAF 2 position control when completely opens or closes</b> The value selected must ensure that LEAF 2 is opened/closed correctly when it reaches the respective (open or closed) mechanical stop. The position of LEAF 2 is calculated by the system from the number of motor revolutions and the motor reduction gear ratio. Warning! Excessively low values cause the gate to reverse when it reaches the gate closed stop.
0 1-20	motor revolutions (0 1 = minimum / 20 = maximum).
<b>15 99</b>	<b>Partial opening adjustment (%)</b> <b>N.B.:</b> with double leaf swing gate installations, this parameter is set by default as the completely open position of LEAF 1. With single leaf swing gate installations, this parameter is set to 50% of total opening.
15-99	From 15% to 99% of total gate travel.
<b>18 00</b>	<b>Type of signaling provided by COR output</b> <b>NOTE:</b> the signal given by the COR output can only be used if the "low power" mode is disabled (L 1 00)
00	STANDARD operation managed by parameter 79.
01	Contact closed if the control unit is working properly. Contact open if central locked in alarm.
02	Contact closed if the control unit is powered by the mains or charged battery. Open contact due to a fault: control unit powered by low battery (voltage level set by par. 85) or with error alert 6E L0 (the control unit no longer accept commands).
03	Closed contact if none of the fault related situations 1 and 2 occurs. Open contact if at least one of the fault related situations 1 and 2 occurs.
04	Closed contact if the gate is not completely open. Open contact if the gate is completely open.
05	Closed contact if the gate is not completely closed. Open contact if the gate is completely closed.
<b>19 00</b>	<b>Adjusting stop advance of LEAF 1 when opening</b>
<b>20 00</b>	<b>Adjusting stop advance of LEAF 2 when opening</b>
00	The leaf stops against the opening stop.
0 1-25	A leaf stop advance of 1 to 25 motor turns before the completely open position may be set.

<b>2130</b>	<p><b>Setting automatic closing time</b> The timer starts from the gate open state and continues for the set time. Once the set time is reached, the gate closes automatically. The timer count restarts if a photocell is triggered. <b>ATTENTION:</b> persistent activation of the opening command prevents automatic reclosure; the automatic reclosure time count is resumed when the opening command is released.</p>
00-90	Pause time settable from 00 to 90 s.
92-99	Pause time settable from 2 to 9 min.
<b>2200</b>	<p><b>Enabling of management for opening with automatic reclosure exclusion</b> If enabled, the exclusion of automatic reclosure only applies for the command selected via the parameter. <b>For example:</b> if you set <b>2201</b>, automatic reclosure is excluded following an AP command, but it is activated following a PP or PED command. <b>NB:</b> a command activates a manoeuvre in the open-stop-close or close-stop-open sequence.</p>
00	Disabled.
01	An AP (opening) command activates the opening manoeuvre. With the gate fully open, automatic reclosure is excluded. An AP (open) or CH (close) command activates the closure manoeuvre.
02	A PP (step mode) command activates the opening manoeuvre. With the gate fully open, automatic reclosure is excluded. Another PP (step mode) command activates the closure manoeuvre.
03	A PED (partial opening) command activates the partial opening manoeuvre. Automatic reclosure is excluded. Another PED (partial opening) command activates the closure manoeuvre.
<b>2503</b>	<p><b>Adjusting opening delay (alignment) of MOTOR 2</b> During opening, MOTOR 2 starts with an adjustable delay after MOTOR 1.</p>
00-10	From 0 to 10 s.
<b>2605</b>	<p><b>Adjusting closing delay (alignment) of MOTOR 1</b> During closing, MOTOR 1 starts with an adjustable delay after MOTOR 2.</p>
00-30	From 0 to 30 s.
<b>2703</b>	<p><b>Setting reverse time after activation of sensing edge or obstacle detection (crush prevention)</b> This sets the reverse manoeuvre time after activation of the sensing edge or the obstacle detection system.</p>
00-60	From 0 to 60 s.
<b>2800</b>	<p><b>Electric lock mode selection</b> <b>NOTE:</b> the signal given by the COR output can only be used if the "low power" mode is disabled (L 100)</p>
00	Normally UNPOWERED electric lock (powered only for 3 s when opening starts). <b>N.B.:</b> The electric lock is enabled by parameter <b>29</b> .
01	"ventouse" type electric block (normally powered when the gate is completely closed). Not powered when gate is moving.
02	"ventouse" type electric block (normally powered when the gate is completely opened or completely closed). Not powered when gate is moving.
10-12	Electric lock of normally NOT powered type, with adjustable timing 10=0.5 seconds; 11=1 second; 12=1.5 seconds.
<b>2900</b>	<p><b>Enable electric lock</b></p>
00	Disabled.
01	Enabled. When LEAF 1 approaches the gate closed stop, the controller delivers supplementary power to MOTOR 1 to latch the electric lock.
02	Enabled. When LEAF 1 approaches the gate closed stop, the controller delivers maximum power to MOTOR 1 to latch the electric lock. The obstacle detection system is disabled.
<b>3007</b>	<p><b>Setting motor torque</b> Increasing or decreasing the value of the parameter increases or decreases motor torque and, as a result, adjusts obstacle detection sensitivity. Use values below <b>03</b> ONLY for particularly lightweight installations not exposed to severe weather conditions (strong winds or very cold temperatures). In installations with gate leaves of different lengths, they torque value may be set separately, setting a value for parameter <b>33</b> between <b>01</b> and <b>09</b>.</p>
01-09	01= -35%; 02= -25%; 03= -16%; 04= -8% (reduced motor torque = increased sensitivity). 05= 0%. 06= +8%; 07= +16%; 08= +25%; 09= +35% (increased motor torque = reduced sensitivity).

<b>31 15</b>	<b>Setting obstacle impact force sensitivity MOTOR 1</b> If the reaction time to obstacle impact force is too long, reduce the value of the parameter. If the impact force exerted on obstacles is too high, reduce the value of parameter <b>30</b> . <b>N.B.:</b> repeat the acquisition procedure after any change made to this parameter.
<b>0 1- 10</b>	Low motor torque: <b>0 1</b> = minimum obstacle impact force ... <b>10</b> = maximum obstacle impact force <b>N.B.:</b> only use these settings if the medium motor torque values are not suitable for the installation.
<b>11- 19</b>	Medium motor torque. <b>Recommended setting for adjusting force settings correctly.</b> <b>11</b> = minimum obstacle impact force ... <b>19</b> = maximum obstacle impact force.
<b>20</b>	Maximum motor torque. <b>May only be used if the gate is equipped with a sensing edge.</b>
<b>32 15</b>	<b>Setting obstacle impact force sensitivity MOTOR 2</b> If the reaction time to obstacle impact force is too long, reduce the value of the parameter. If the impact force exerted on obstacles is too high, reduce the value of parameter <b>30</b> (or <b>33</b> , if enabled: <b>33</b> different from <b>10</b> ). <b>N.B.:</b> repeat the acquisition procedure after any change made to this parameter.
<b>0 1- 10</b>	Low motor torque: <b>0 1</b> = minimum obstacle impact force ... <b>10</b> = maximum obstacle impact force <b>N.B.:</b> only use these settings if the medium motor torque values are not suitable for the installation.
<b>11- 19</b>	Medium motor torque. <b>Recommended setting for adjusting force settings correctly.</b> <b>11</b> = minimum obstacle impact force ... <b>19</b> = maximum obstacle impact force.
<b>20</b>	Maximum motor torque. <b>May only be used if the gate is equipped with a sensing edge.</b>
<b>33 10</b>	<b>Setting motor torque MOTOR 2</b> Increasing or decreasing the value of the parameter increases or decreases motor torque and, as a result, adjusts obstacle detection sensitivity. Use values below <b>03</b> ONLY for particularly lightweight installations not exposed to severe weather conditions (strong winds or very cold temperatures).
<b>0 1-09</b>	<b>0 1</b> = -35%; <b>02</b> = -25%; <b>03</b> = -16%; <b>04</b> = -8% (reduced motor torque = increased sensitivity). <b>05</b> = 0%. <b>06</b> = +8%; <b>07</b> = +16%; <b>08</b> = +25%; <b>09</b> = +35% (increased motor torque = reduced sensitivity).
<b>10</b>	The torque is set with parameter <b>30</b> .
<b>34 08</b>	<b>Setting start acceleration MOTOR 1 during opening and closing</b>
<b>35 08</b>	<b>Setting start acceleration MOTOR 2 during opening and closing</b>
<b>0 1- 10</b>	<b>0 1</b> = the gate accelerates rapidly at start of manoeuvre ... <b>10</b> = the gate accelerates slowly and progressively at start of manoeuvre.
<b>38 00</b>	<b>Enable electric lock release reverse impulse</b>
<b>00</b>	Disabled.
<b>0 1</b>	Enabled. The controller applies a brief closing force (max. 4 s) to release the electric lock.
<b>40 04</b>	<b>Setting opening speed (%)</b>
<b>41 04</b>	<b>Setting closing speed (%)</b>
<b>0 1-05</b>	<b>0 1</b> = 60% minimum speed ... <b>05</b> = 100% maximum speed.
<b>43 00</b>	<b>Opening and closing approach distance setting MOTOR1</b>
<b>44 00</b>	<b>Opening and closing approach distance setting MOTOR2</b>
<b>00-80</b>	from min. <b>0</b> to max. <b>80</b> of turns performed by the motor at the minimum speed. <b>Speed is setted by the control unit automatically and isn't adjustable.</b>
<b>49 01</b>	<b>Setting number of automatic closure attempts after activation of sensing edge or obstacle detection (crush protection)</b>
<b>00</b>	No automatic closure attempts.
<b>0 1-03</b>	From 1 to 3 automatic closure attempts. We recommend setting a value equal to or lower than the value set for parameter <b>R2</b> . Automatic closure is only performed if the gate is completely open.

<b>50 00</b>	<b>Setting photocell mode during gate opening (FT1)</b>
00	DISABLED. Photocell is not active or not installed.
01	STOP. The gate stops and remains stationary until the next command is received.
02	IMMEDIATE REVERSE. The gate reverses immediately if the photocell is activated during gate opening.
03	TEMPORARY STOP. The gate stops as long as the photocell is obstructed. The gate resumed opening when the photocell is cleared.
04	DELAYED REVERSE. The gate stops if the photocell is obstructed. The gate closes when the photocell is cleared.

<b>51 02</b>	<b>Setting photocell mode during gate closing (FT1)</b>
00	DISABLED. Photocell is not active or not installed.
01	STOP. The gate stops and remains stationary until the next command is received.
02	IMMEDIATE REVERSE. The gate reverses immediately if the photocell is activated during gate closure.
03	TEMPORARY STOP. The gate stops as long as the photocell is obstructed. The gate resumed closing when the photocell is cleared.
04	DELAYED REVERSE. The gate stops if the photocell is obstructed. The gate opens when the photocell is cleared.

<b>52 01</b>	<b>Photocell (FT1) mode with gate closed</b> <b>N.B.:</b> this parameter is not visible if <b>AB02</b> or <b>AB03</b> or <b>AB04</b> is set.
00	If the photocell is obstructed, the gate cannot open.
01	The gate opens when an open command is received, even if the photocell is obstructed.
02	The photocell sends the gate open command when obstructed (usable only if <b>L 100</b> ).

<b>53 00</b>	<b>Setting photocell mode during gate opening (FT2)</b>
00	DISABLED. Photocell is not active or not installed.
01	STOP. The gate stops and remains stationary until the next command is received.
02	IMMEDIATE REVERSE. The gate reverses immediately if the photocell is activated during gate opening.
03	TEMPORARY STOP. The gate stops as long as the photocell is obstructed. The gate resumed opening when the photocell is cleared.
04	DELAYED REVERSE. The gate stops if the photocell is obstructed. The gate closes when the photocell is cleared.

<b>54 00</b>	<b>Setting photocell mode during gate closing (FT2)</b>
00	DISABLED. Photocell is not active or not installed.
01	STOP. The gate stops and remains stationary until the next command is received.
02	IMMEDIATE REVERSE. The gate reverses immediately if the photocell is activated during gate closure.
03	TEMPORARY STOP. The gate stops as long as the photocell is obstructed. The gate resumed closing when the photocell is cleared.
04	DELAYED REVERSE. The gate stops if the photocell is obstructed. The gate opens when the photocell is cleared.

<b>55 01</b>	<b>Photocell (FT2) mode with gate closed</b> <b>N.B.:</b> this parameter is not visible if <b>AB02</b> or <b>AB03</b> or <b>AB04</b> is set.
00	If the photocell is obstructed, the gate cannot open.
01	The gate opens when an open command is received, even if the photocell is obstructed.
02	The photocell sends the gate open command when obstructed.

<b>56 00</b>	<b>Enable close command 6 s after activation of photocell (FT1-FT2)</b> <b>N.B.:</b> This parameter is not visible if <b>AB03</b> or <b>AB04</b> is set. <b>NOTE:</b> in the case of photocells being blanked during opening, the 6 sec. count starts when the wings are completely open. If the automation enters stand-by in the fully open position, the function is not managed (the photocells are not powered)
00	Disabled.
01	Enabled. When the photocell gate FT1 is crossed, a close command is sent 6 seconds later.
02	Enabled. When the photocell gate FT2 is crossed, a close command is sent 6 seconds later.

<b>57 00</b>	<b>Selecting contact type (NC or 8.2 kOhm) on inputs FT1/FT2/ST</b> In conformity with the safety regulations EN12453-EN12445, devices using an 8.2 kOhm contact instead of an NC contact may be connected to inputs FT1/FT2/ST. The controller unit must therefore be configured accordingly.		
	FT1	FT2	ST
00	The controller is configured for NC contacts by default.		
01	8k2	N.C.	N.C.
02	N.C.	8k2	N.C.
03	8k2	8k2	N.C.
10	N.C.	N.C.	8k2
11	8k2	N.C.	8k2
12	N.C.	8k2	8k2
13	8k2	8k2	8k2

<b>58 00</b>	<b>Selecting the type of photocell test on input FT1</b> This parameter is visible if <b>AB02</b> or <b>AB04</b> is set. If the photocell test is enabled, the control unit will check the photocells connected to input FT1 are working properly. The test lasts max. 3 s OFF / 3 s ON.
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<b>59 00</b>	<b>Selecting the type of photocell test on input FT2</b> This parameter is visible if <b>AB02</b> or <b>AB04</b> is set. If the photocell test is enabled, the control unit will check the photocells connected to input FT2 are working properly. The test lasts max. 3 s OFF / 3 s ON.
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00	Photocell test disabled.
01	Photocell test enabled on opening ONLY.
02	Photocell test enabled on closure ONLY.
03	Photocell test enabled on both opening and closure.

<b>60 01</b>	<b>ISEL selectable input configuration</b> The parameter allows to configure the input and to make it available according to the type of the contact status for operating the clock or sensing edge.
--------------	---

00	ISEL is N.O. input and operates the clock function (configurable in par. 80)
01	ISEL is N.C. input and operates the COS function (configurable in par. 13)

<b>65 05</b>	<b>Setting motor stop distance</b>
01-05	01= faster deceleration/shorter stop distance ... 05= slower deceleration/longer stop distance.

<b>70 02</b>	<b>Select number of motors installed</b>
01	1 motor.
02	2 motors. IMPORTANT: Use the same type of motor for both gate leaves.

<b>73 03</b>	<b>Configuring sensing edge COS</b> <b>NOTE:</b> This parameter is visible only if par. 60 is 01
--------------	---

00	Sensing edge NOT INSTALLED.
01	NC contact (normally closed). The gate reverses only when opening.
02	Contact with 8k2 resistor. The gate reverses only when opening.
03	NC contact (normally closed). The gate always reverses.
04	Contact with 8k2 resistor. The gate always reverses.
12	Management of two 8k2 sensitive edges connected in parallel (total resistance 4k1). The gate reverses only when opening.
14	Management of two 8k2 sensitive edges connected in parallel (total resistance 4k1). The gate always reverses.

<b>76 00</b>	<b>Configuring radio channel 1 (PR1)</b>
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<b>77 01</b>	<b>Configuring radio channel 2 (PR2)</b>
--------------	--

00	STEP MODE.
01	PARTIAL OPENING
02	OPENING
03	CLOSING.

04	STOP.
05	Courtesy light. The output COR is managed from the remote control. The light remains lit as long as the remote control is active. The parameter 79 is ignored.
06	Courtesy light ON-OFF (PP). The output COR is managed from the remote control. The remote control turns the courtesy light on and off. The parameter 79 is ignored.
07	STEP MODE with confirmation for safety. <sup>(1)</sup>
08	PARTIAL OPENING with confirmation for safety. <sup>(1)</sup>
09	OPENING with confirmation for safety. <sup>(1)</sup>
10	CLOSURE with confirmation for safety. <sup>(1)</sup>

<sup>(1)</sup> To prevent gate manoeuvres caused by accidentally pressing a remote control button, confirmation is required to enable the command. Example: parameters 7607 and 7701 set:

- Pressing the CHA button on the remote control selects the step mode function, which must be confirmed within 2 seconds by pressing CHB on the remote control. Press CHB to activate partial opening.

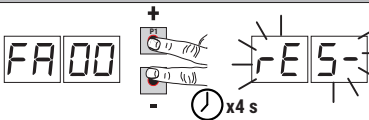
<b>78 00</b>	<b>Configuring flashing light frequency</b>
00	The frequency is set electronically from the flashing light unit.
01	Slow flash.
02	Light flashes slowly when gate opens, rapidly when gate closes.

<b>79 60</b>	<b>Selecting courtesy light mode</b> <b>NOTE:</b> The parameter is not visible if par. 18 is other than 00
00	Disabled.
01	PULSE. The courtesy light illuminates briefly at the start of each manoeuvre.
02	ACTIVE. The light remains lit for the entire duration of the manoeuvre.
03-90	From 3 to 90 s. The light remains lit for the time period set after the manoeuvre is completed.
92-99	From 2 to 9 minutes. The light remains lit for the time period set after the manoeuvre is completed.

<b>80 00</b>	<b>Clock contact configuration (ORO)</b> <b>NOTE:</b> This parameter is visible only if par. 60 is 00 When the clock function is active, the gate opens and remains open. At the end of the programmed time set with the external device (clock), the gate closes. The OR command is not enabled to wake up the control unit from standby, so if you want to use it, you must disable the mode (L1 00).
00	When the clock function is active, the gate opens and remains open. Any command signal received is ignored.
01	When the clock function is active, the gate opens and remains open. Any command signal received is accepted. When the gate returns to the completely open position, the clock function is reactivated.

<b>81 00</b>	<b>Enable safeguarded gate closure/opening</b> Enabling this parameter ensures that the gate is not left open due to an incorrect and/or accidental command. This function is <b>NOT</b> enabled if: <ul style="list-style-type: none"> <li>• the gate receives a STOP command;</li> <li>• the sensitive edge intervenes, detecting an obstacle in the same direction in which the function is enabled. If instead the sensitive edge detects an obstacle during the movement opposite to the one guaranteed, the function remains active.</li> <li>• the number of closure attempts set by parameter 82 has been reached;</li> <li>• the acquired position is lost (perform position recovery, see chapter 17).</li> </ul>
00	Disabled. The parameter 82 is not displayed.
01	Safeguarded closure enabled. After a period of time set with parameter 82, the control unit signals a 5 second warning with the flashing light, regardless of the parameter 85, and then closes the gate.
02	Safeguarded closure / opening enabled. If the gate is closed as a result of a step mode command, after a period of time set with parameter 82, the control unit signals a 5 second warning with the flashing light (regardless of the parameter 85), and then the gate closes. If the gate is stopped by the obstacle detection system during a closure manoeuvre, the gate closes after a period of time set with parameter 82. If the gate is stopped by the obstacle detection system during an opening manoeuvre, the gate closes after a period of time set with parameter 82.

<b>82 03</b>	<b>Setting safeguarded closure/opening activation time</b> <b>N.B.:</b> this parameter is not visible if the value of parameter 81 = 00.
02-90	Wait time settable from 2 to 90 s.
92-99	Wait time settable from 2 to 9 min.

<b>B3 00</b>	<b>Selecting limitations in battery operation</b> <b>N.B.:</b> the parameter is visible only if par. B5 is different than 00
00	There is no limitation for the commands when the battery voltage drops under the selected threshold. An error alert may be activated via the COR output (if parameters B5 and IB are adequately set).
01	When the battery voltage drops under the threshold selected with par. B5, the control unit accepts only opening commands and does not perform closing.
02	When the battery voltage drops under the threshold selected with par. B5, after a 5 s pre-flashing, the control unit automatically opens the barrier's boom and accepts only a closing command.
03	It accepts only closing commands even if the ORO input is active and if the parameter is B0 0 1.
04	When the battery voltage drops to the threshold selected with par. B5 the control unit, after a prelampping of 5s, automatically closes the gate and accepts only one opening command.
<b>B4 00</b>	<b>Selection of the battery type and consumption reduction</b>
00	Battery 24V $\overline{---$ (2x12V $\overline{---$ ) with B71/BCHP. Acceleration/deceleration/speed reduction enabled, to increase the battery life.
01	Battery 24V $\overline{---$ (2x12V $\overline{---$ ) with external battery charger B71/PBX. Acceleration/deceleration/speed reduction enabled, to increase the battery life.
02	Battery 24V $\overline{---$ (2x12V $\overline{---$ ) with external battery charger B71/PBX. No performance reduction, maximum battery consumption.
03	Battery 24V $\overline{---$ (2x12V $\overline{---$ ) with external charger B71/PBX. No reduction in performance. Maximum battery consumption
<b>B5 03</b>	<b>Selection of the battery operation management</b> Setting a value different than 00 a battery voltage level check is activated. The desired operation type can be selected via parameter B3 and an error alert can be activated through the COR output via parameter IB.
00	The control unit always accepts commands until the battery is completely exhausted.
01	The command becomes active when the battery voltage drops to the minimum threshold (22V $\overline{---$ with B71/BC charger; 24.6V $\overline{---$ with B71/PBX external charger)
02	The command becomes active when the battery voltage drops to the medium threshold (23V $\overline{---$ with B71/BC charger; 25V $\overline{---$ with B71/PBX external charger)
03	The command becomes active when the battery voltage drops to the maximum threshold (24V $\overline{---$ with B71/BC charger; 25.4V $\overline{---$ with B71/PBX external charger)
<b>LD 00</b>	<b>Enabling serial communication</b>
00	Disabled
01	Enabling module B74/BCONNECT
02	Enabling debug board (internal use)
<b>L104</b>	<b>Configuration of 'low power stand-by' mode</b> NOTE: 'low power stand-by' is activated after inactivity that lasts for the preset time, i.e. with the automation stopped and no activation of commands or keys on the display. With the automation fully open and paused for automatic reclosing, stand-by is not activated, as it is in any case an active phase of automatic operation (regulated by par. A2 and 2 I). Similarly, the time countdown for guaranteed closing/opening (par. B 1 and B2) is considered an active phase, so stand-by is not activated.
00	"low power" mode disabled
01	Stand-by activation after 5 minutes of inactivity
02	Stand-by activation after 10 minutes of inactivity
03	Stand-by activation after 15 minutes of inactivity
04	Stand-by activation after 20 minutes of inactivity
<b>FA 00</b>	<b>Restoring factory default values</b> <b>NOTE:</b> This procedure is only possible if NO data protection password is set.
	 <p><b>Warning!</b> Restoring default settings cancels all settings made previously except for parameter A 1, 2B, 29, 60, 70, B3, B4, L 0, L 1: after restore, check that all parameters are suitable for the installation.</p> <ul style="list-style-type: none"> <li>• Press and hold the PLUS + and MINUS - button.</li> <li>• The display flashes after 4 s rE5-</li> <li>• The default factory settings have now been restored.</li> </ul> <p>Note: it is possible to reset the parameters in a second way: when the control unit is switched on, before the firmware version appears on the display, press and hold down the ▲ (UP ARROW) and ▼ (DOWN ARROW) buttons for 4s.</p>

<b>Identification number</b>	
The identification number consists of the values of the parameters from $n0$ to $n5$ . <b>N.B.:</b> The values shown in the table are indicative only.	
$n0$ 01	<b>HW version</b>
$n1$ 23	<b>Year of manufacture</b>
$n2$ 45	<b>Week of manufacture</b>
$n3$ 67	Example: 0 1 23 45 67 89 0 1 23
$n4$ 89	
$n5$ 01	
$n6$ 23	
	<b>FW sequential version</b>

<b>View manoeuvre counter</b>	
The number consists of the values of the parameters from $o0$ to $o1$ multiplied by 100. <b>N.B.:</b> The values shown in the table are indicative only. <b>IMPORTANT:</b> "manoeuvre" means every motor activation (total opening or closure / partial opening / step mode, etc.).	
$o0$ 01	<b>Manoeuvres performed.</b> Example: 0 1 23 x100 = 12.300 manoeuvres.
$o1$ 23	

<b>View manoeuvre hour counter</b>	
The number consists of the values of the parameters from $h0$ to $h1$ . <b>N.B.:</b> The values shown in the table are indicative only.	
$h0$ 01	<b>Manoeuvre hours.</b> Example: 0 1 23 = 123 hours.
$h1$ 23	

<b>View control unit days on counter</b>	
The number consists of the values of the parameters from $d0$ to $d1$ . <b>N.B.:</b> The values shown in the table are indicative only.	
$d0$ 01	<b>Days with unit switched on.</b> Example: 0 1 23 = 123 days.
$d1$ 23	

<b>Password</b>	
Setting a password prevents unauthorised persons from accessing the settings. With password protection active ( $CP=01$ ), parameters may be viewed, but the values CANNOT be modified. <u>Only a single password is used to control access to the gate automation system.</u> <b>WARNING:</b> Contact the Technical Support Service if you lose your password.	
$P1$ 00	<b>Password activation procedure:</b> <ul style="list-style-type: none"> <li>• Enter the desired values for parameters <math>P1</math>, <math>P2</math>, <math>P3</math> and <math>P4</math>.</li> <li>• Use the UP ▲ and/or DOWN ▼ buttons to view the parameter <math>CP</math>.</li> <li>• Press and hold the + and - buttons for 4 seconds.</li> <li>• The display flashes to confirm that the password has been saved.</li> <li>• Switch the control unit off and on again. Check that password protection is activated (<math>CP=01</math>).</li> </ul> <b>Temporary unlock procedure:</b> <ul style="list-style-type: none"> <li>• Enter the password.</li> <li>• Check that <math>CP=00</math>.</li> </ul> <b>Password cancellation procedure:</b> <ul style="list-style-type: none"> <li>• Enter the password (<math>CP=00</math>).</li> <li>• Save the values <math>P1 = 00</math>, <math>P2 = 00</math>, <math>P3 = 00</math>, <math>P4 = 00</math></li> <li>• Use the UP ▲ and/or DOWN ▼ buttons to view the parameter <math>CP</math>.</li> <li>• Press and hold the + and - buttons for 4 seconds.</li> <li>• The display flashes to confirm that the password has been cancelled (the values <math>P100</math>, <math>P200</math>, <math>P300</math> and <math>P400</math> indicate that no password is set).</li> <li>• Switch the control unit off and on again (<math>CP=00</math>).</li> </ul>
$P2$ 00	
$P3$ 00	
$P4$ 00	

$CP$ 00	<b>Changing password</b>
00	Protection deactivated.
01	Protection activated.

# 13 Safety input and command status (TEST mode)

With no currently active commands, press the TEST button and check the following:

DISPLAY	POSSIBLE CAUSE	ACTION BY SOFTWARE	PHYSICAL CORRECTIVE ACTION
BB 27	The safety <b>STOP</b> contact is open. Incorrect setting of parameter 57.	Check that parameter 57 is set correctly	Install a <b>STOP</b> button (NC) or jumper the ST contact with the <b>COM</b> contact.
BB 28	Sensing edge <b>COS</b> not connected or incorrectly connected. NOTE: visible only if par. 60 is 0 1	Set the parameter 73 00 if not used or to disable.	Jumper contact <b>ISEL</b> with contact <b>COM</b> , if not used or to disable
BB 25	Photocell <b>FT1</b> not connected or incorrectly connected. Incorrect setting of parameter 57.	Set the parameter 50 00 and 5 1 00 if not used or to disable.	Jumper contact <b>FT1</b> with contact <b>COM</b> , if not used or to disable. Check connection referring to relative connection diagram (figure 4).
BB 24	Photocell <b>FT2</b> not connected or incorrectly connected. Incorrect setting of parameter 57.	Set the parameter 50 00 and 5 1 00 if not used or to disable.	Jumper contact <b>FT2</b> with contact <b>COM</b> , if not used or to disable. Check connection referring to relative connection diagram (figure 4).
PP 00	If occurs with no voluntary command, the contact (N.O.) may be faulty or one of the buttons may be incorrectly connected.	-	Check <b>PP - COM</b> contacts and connections to buttons.
CH 00		-	Check <b>CH - COM</b> contacts and connections to buttons.
AP 00		-	Check <b>AP - COM</b> contacts and connections to buttons.
PE 00		-	Check <b>PED - COM</b> contacts and connections to buttons.
Or 00	If occurs with no command, the contact (N.O.) may be faulty or the timer may be incorrectly connected. NOTE: visible only if par. 60 is 00	-	Check <b>ISEL - COM</b> contacts. Contact must not be jumpered if not used.

**N.B:** press TEST to exit TEST mode.

We recommend troubleshooting safety device and input status errors with "corrective action by software" only.

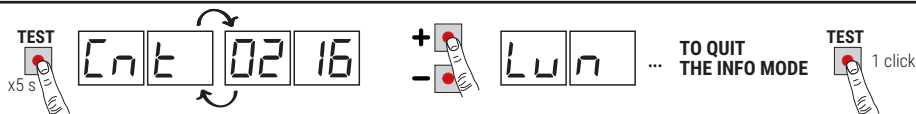
# 14 Alarms and faults

PROBLEM	ALARM	POSSIBLE CAUSE	ACTION
<b>The gate does not open or close.</b>	POWER LED off	No mains power.	Check the mains power cable.
	POWER LED off	Fuses blown. Check fuses F1, F2 and F3.	Replace fuse. Always disconnect from mains power before removing fuses.
	DF St	Input mains power voltage fault. Control initialisation failed.	Disconnect from mains power, wait 10 seconds then reconnect to the mains and switch on. If the problem persists, contact your local authorized dealer for verification and possible assistance. Pressing the TEST button it is possible to hide the alarm temporarily and consult the control unit's parameters.
	Pr Ot	Overcurrent detected in inverter.	Press the <b>TEST</b> button twice or perform 3 command requests in succession.
	dR tR	Incorrect travel length values.	Press the TEST button and check the safety device/s in alarm state and the connections of the safety devices. Check that the mechanical stops of MOTOR 1 and MOTOR 2 are positioned correctly. Repeat acquisition procedure.
	Not 1	Motor 1 not connected.	Check the motor cable.
	Not 2	Motor 2 not connected.	Check the motor cable.
	example: 15 EE 21 EE	Configuration parameter error.	Set configuration value correctly and save.
	btLO (btLO)	Flat batteries.	Wait for mains power to be restored.
<b>Acquisition procedure does not complete correctly.</b>	APPE	TEST button pressed accidentally.	Repeat acquisition procedure.
		Safety devices in alarm state.	Press the TEST button and check the safety device/s in alarm state and the connections of the safety devices.
		Excessive voltage drop.	Repeat acquisition procedure. Check mains voltage.
	APPL	Travel length error.	Move gate into completely closed position and repeat the procedure.
<b>Remote control has limited range and does not work while automated gate is moving.</b>	-	The radio transmission is impeded by metal structures and reinforced concrete walls.	Install the antenna.
	-	Flat batteries.	Replace the transmitter batteries.
<b>The flashing light is not working.</b>	-	Bulb / LED blown or flashing light wires disconnected.	Check LED circuit and/or connector wires.
<b>Gate open indicator lamp does not work.</b>	-	Bulb blown or wires disconnected.	Check the bulb and/or wires.
<b>Gate does not perform desired manoeuvre.</b>	-	Motor leads crossed.	Swap two wires on terminal X-Y-Z or Z-Y-X.
<b>"Low power" mode does not activate</b>	noLP	B70/MODLP damaged / relay contact stuck.	Control exercised by H93/RX2LP/I faulty. Wiring between H93/RX2LP/I and B70/MODLP defective.
<b>The transformer does not supply voltage to the control unit.</b>	not r	B70/MODLP damaged / relay contact stuck.	Control exercised by H93/RX2LP/I faulty. Wiring between H93/RX2LP/I and B70/MODLP defective.
		Fuse F2 blown.	Replace fuses. Always disconnect from mains power before removing fuses.

**N.B.:** press the TEST button to temporarily cancel the alarm.

The next time a command is received, the alarm reappears on the display if the problem has not been resolved.

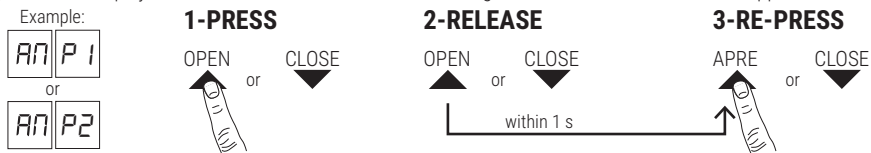
# 15 Procedural verifications - INFO Mode



INFO mode may be used to view certain parameters measured by the **B70/2ML** controller. Press and hold the **TEST** button for 5 seconds from the "View command signals and safety devices" mode with the motor stationary. The control unit displays the following parameters and the corresponding measured values in sequence:

Parameter	Function
<i>P2.05</i>	View for 3 s the firmware version of the control unit.
<i>Cnt 1</i> / <i>Cnt 2</i>	Displays the position of MOTOR 1 / MOTOR 2, expressed in revolutions and relative to total length, at the time of the test.
<i>Lun 1</i> / <i>Lun 2</i>	View total length of MOTOR 1/ MOTOR 2 programmed travel, in motor revolutions.
<i>rPn 1</i> / <i>rPn 2</i>	View MOTOR 1 / MOTOR 2 speed, in revolutions per minute (rPM).
<i>ANP 1</i> / <i>ANP 2</i>	View current absorption of MOTOR 1/MOTOR 2, in Amperes (e.g.: 001.1 = 1,1 A ... 016.5 = 16,5 A). If the MOTOR 1 / MOTOR 2 is stationary, the current absorption value is 0. Activate a command function to test current absorption.
<i>bUS</i>	System OK indicator. To check for overloading (e.g.: too many utilities connected to 24 V output) or if the mains voltage is too low, compare the parameters read with values indicated as follows with the motor stationary: mains voltage= 230 V~ (nominal), bUS= 28.5 mains voltage= 207 V~ (-10%), bUS= 25.5 mains voltage= 253 V~ (+10%), bUS= 31.6
<i>CNP 1</i> / <i>CNP 2</i>	Display current, expressed in Amperes, used to compensate for strain detected by MOTOR 1 / MOTOR 2 due, for example, to low external temperatures (e.g.: 0 = 0 A ... 4 = +3 A). At the beginning of a manoeuvre from the completely open or completely closed position, if the control unit detects a strain higher than the value stored in its memory during the travel acquisition cycle, the controller automatically increases the current delivered to MOTOR 1 / MOTOR 2.
<i>RSC 1</i> / <i>RSC 2</i>	Display current threshold, expressed in Amperes, at which the obstacle detection function (crush prevention) of MOTOR 1 / MOTOR 2 is triggered. This value is calculated automatically by the controller in relation to the settings of parameters 30, 31 and 32. For the motor to function correctly, <i>ANP</i> must always be lower than the value <i>RSC</i> .
<i>tIn 1</i> / <i>tIn 2</i>	Indicates time taken by motor to detect an obstacle, as set with parameter 31/32, in seconds. E.g. 1.000 = 1 s / 0.120 = 0.12 s (120 ms). Ensure that the manoeuvre time is more than 0.3 s.
<i>AbS 1</i> / <i>AbS 2</i>	MOTOR 1 / MOTOR 2 status OK indicator. In normal conditions, this value is less than 500. If the value exceeds 2000, the controller disables the motor. A value exceeding 500 indicates that the characteristics of the connection cable are inadequate for the installation or that the connection cable is too long or of inadequate cross section, or may indicate an electrical fault of the brushless motor.
<i>UP</i>	If the control unit is capable of identifying the position of the gate leaf when the test is conducted, the following is shown on the display: <i>UP</i> _ _ position known, normal operation. <i>UP</i> _ L LEAF 1 position unknown, position recovery in progress. <i>UP</i> _ R LEAF 2 position unknown, position recovery in progress. <i>UP</i> _ R positions of both leaves unknown, position recovery in progress.
<i>OC</i>	Indicates the state of the automation system (open/closed). <i>OC</i> OP automation system opening (motor active). <i>OC</i> CL automation system closing (motor active). <i>OC</i> -O automation system completely open (motor not actives). <i>OC</i> -C automation system completely closed (motor not actives).
<i>UF</i>	<i>UF</i> U _ mains voltage too low or overload. <i>UF</i> _ H motors overcurrent.

- If only one motor is connected to the control unit, the parameters relative to "MOTOR 1" only are displayed.
- Use the + / - buttons to scroll through the parameters. When the last parameter in the sequence is reached, press the - button to return through the previous parameters.
- In INFO mode, the automation system may be activated to test operation in real time.
- The two motors may be controlled independently in OPERATOR PRESENT mode, ignoring the position data request message "dRE-R" and bypassing the safety devices installed (photocells, sensing edges and STOP button) with the exception of the obstacle detection system. MOTOR 1 is controllable when the messages: *Cnt 1*, *rPn 1*, *ANP 1* and *AbS 1* appear on the display. MOTOR 2 is controllable when the messages: *Cnt 2*, *rPn 2*, *ANP 2* and *AbS 2* appear on the display.



- THE MOTOR in question is activated on opening by pressing the ▲"UP ARROW" key, or on closure by pressing the ▼"DOWN ARROW" key.
- For safety, the open and close functions are only available in continuous control (operator present) mode: press the button, release within 1 second and then press and hold. The motor stops as soon as the button is released. **WARNING: during the check, the motor revolution count (position) is updated but the gate leaf alignment control function may cause problems. Before exiting INFO, make sure that the gate leaves are correctly aligned.**
- Press and hold the **TEST** button for a few seconds to exit INFO mode.

## 15.1 B74/BCONNECT mode

Use of the B74/BCONNECT must be enabled by setting par.L 0=0 1; by default this parameter is 00 (disabled).

The use of the device requires disabling the low-power management (L 1 00), as described in section 9.4.

By inserting **B74/BCONNECT** in the **WiFi** connector, all the functions are managed through internet browser and devices such as smartphones, tablets, PCs, exploiting WiFi communication, tablet, PC, all the functionalities of the central unit are managed, using the WiFi communication.



**For further information consult the installation manual of the connection module B74/BCONNECT connection module.**

### Remote assistance" mode

Allows access and therefore the management of all the data of the control unit only in cloud mode and therefore with remote management.

When remote assistance is enabled, the message **ASCC** (assistance connect controlled) appears on the display.

By pressing the **TEST** button this message disappears for 10 seconds, and it is possible to access the parameters and other functions of the display.

After 30 minutes the display goes into stand-by, if the display is awakened by pressing a key the flashing ASCC reappears.

### "Emergency operation" mode

This mode is used to exclude motor and safety alarms (e.g. photocells and sensitive edges), allowing the automation to open and close at low speed and with the operator present, with movement of the leaves only in the presence of a persistent command (when the command is released, the leaves stop).

Emergency operation is indicated by activation of the flashing light at a higher frequency.

Two types of "emergency" mode are possible: residential or condominium.

1) **residential** (flashing L-ES display indication): the PP command (from the terminal board or radio control) is initially managed as an opening command; only when complete opening has been reached will activation of the command send it to closing. Only when complete closure has been achieved will the command be able to open again.

2) **condominium** (flashing L-EM display indication): the PP command is initially managed as an opening command, but once it has been fully opened the leaves no longer close.

In this mode the display stand-by is not activated, always indicating the mode in progress.

By pressing the **TEST** button this message disappears for 10 seconds, and it is possible to access the parameters and other functions of the display.

<b>ASCC</b>	"Remote assistance" mode enabled
<b>L-ES</b>	"Residential emergency operation" mode enabled
<b>L-EM</b>	"Condominium emergency operation" mode enabled

## 16 Mechanical release

In the event of power failure, the gate may be unlocked by following the instructions given in the use and maintenance manual of the automation system. On receiving the first command signal after mains power is restored, the control unit starts an opening manoeuvre in position recovery mode (see chapter 17).

## 17 Position recovery mode

On receiving the first command signal after a power failure or after detecting an obstacle in the same position three consecutive times, the control unit starts a manoeuvre in position recovery mode.

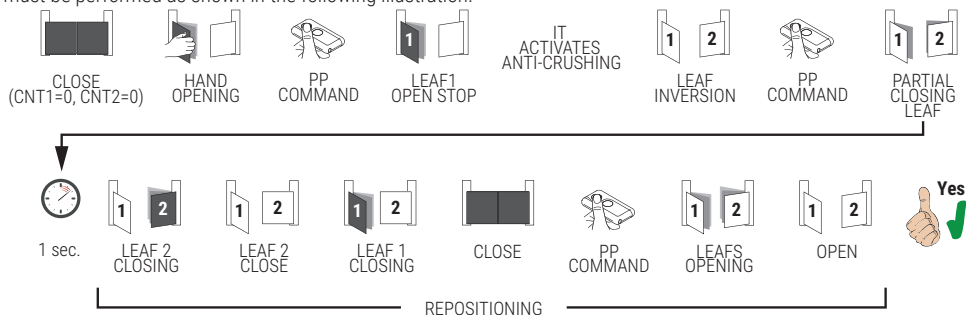
When the controller received a command signal, the gate starts a manoeuvre at low speed. The flashing light flashes with a different duty cycle than normal (3 s on, 1.5 s off).

In this phase the control unit performs a series of operations to recover the correct position in the opening and closing directions. **Warning!** During the position recovery phase, do not activate any command and do not obscure the photocells until the gate has performed a complete opening and closing manoeuvre for both leaves.

### RELEASE OF THE GATE LEAVES WITH POWERED CONTROL UNIT

If both gate leaves are released from a completely open or completely closed position, to obtain the regular functioning of the gate, simply reposition the leaves in the position they had when they were released. The gate will resume normal operation on receipt of the first control command.

**WARNING:** If one or both leaves are released when they are completely closed, to manually open the gateway, and are left in the partial or fully open position, the loss of position data of the leaves occurs. In this case, the position recovery must be performed as shown in the following illustration.



### POSITION RECOVERY WITH CONTROL UNIT NOT POWERED (BLACK OUT) AND INTERMEDIATE POSITION OF LEAVES (NOT COMPLETELY CLOSED OR NOT COMPLETELY OPEN)

NOTE: if set to par. **A33** 1 and a blackout occurs, when the mains voltage returns, in whatever position the leaves are, after a pre-flashing of 5 seconds the closing manoeuvre is activated at low speed.

At the next command, the gate leaves perform the opening manoeuvre at low speed to restore normal operating mode.

NOTE: If the control unit is not powered (blackout) and parameter **A3** is at **00**, upon receipt of a command, the repositioning procedure begins, which will be completed when the leaves have performed a complete run without interruption.

## 18 Initial testing

The testing must be performed by qualified technical personnel.

The installer is required to measure impact forces and select on the control unit the appropriate speed and torque values to ensure that the motorised door or gate remains within the limits defined by the standards EN 12453 and EN 12445.

Make sure that the provisions in "GENERIC WARNINGS" are observed.

- Turn on the power supply.
- Check that the automation system motors rotate in the correct direction. If the leaves do not move correctly, swap any two of the wires on the X-Y-Z motor terminal.
- Check that all connected controls are working correctly.
- Check travel and deceleration.
- Check that the impact force is correct, in compliance with EN 12453 and EN12445.
- Check that the safety devices are activated correctly.
- If the photocell test is enabled, check it is working properly by obscuring the photocells and giving a command: the gate leaves must not move.
- If the battery kit is installed, disconnect from mains and check that the batteries are working.
- Disconnect from mains power and disconnect the batteries (if used), then reconnect. Check the correct completion of the position recovery phase when opening and when closing.

## 19 Maintenance

Perform scheduled maintenance every 6 months.

Check cleanliness and function.

If the unit contains dirt, moisture, insects or other foreign matter, disconnect from mains power and clean the board and the housing.

Repeat the initial installation test procedure after cleaning.

If any corrosion is found on the printed circuit board, evaluate if it is necessary to replace the board itself.

Check that the battery is in good working order.

## Declaration CE of Conformity

The undersigned Dino Florian, legal representative of Roger Technology - Via Botticelli 8, 31021 Mogliano V.to (TV) DECLARES that the **B70/2ML** digital control unit is compliant with the provisions established by Community directives:

- 2014/35/EU Direttiva LVD
- 2014/30/EU Direttiva EMC
- 2014/53/EU Direttiva RED
- 2011/65/CE Direttiva RoHS

Place: Mogliano V.to

Date: 07-05-2020

Signature